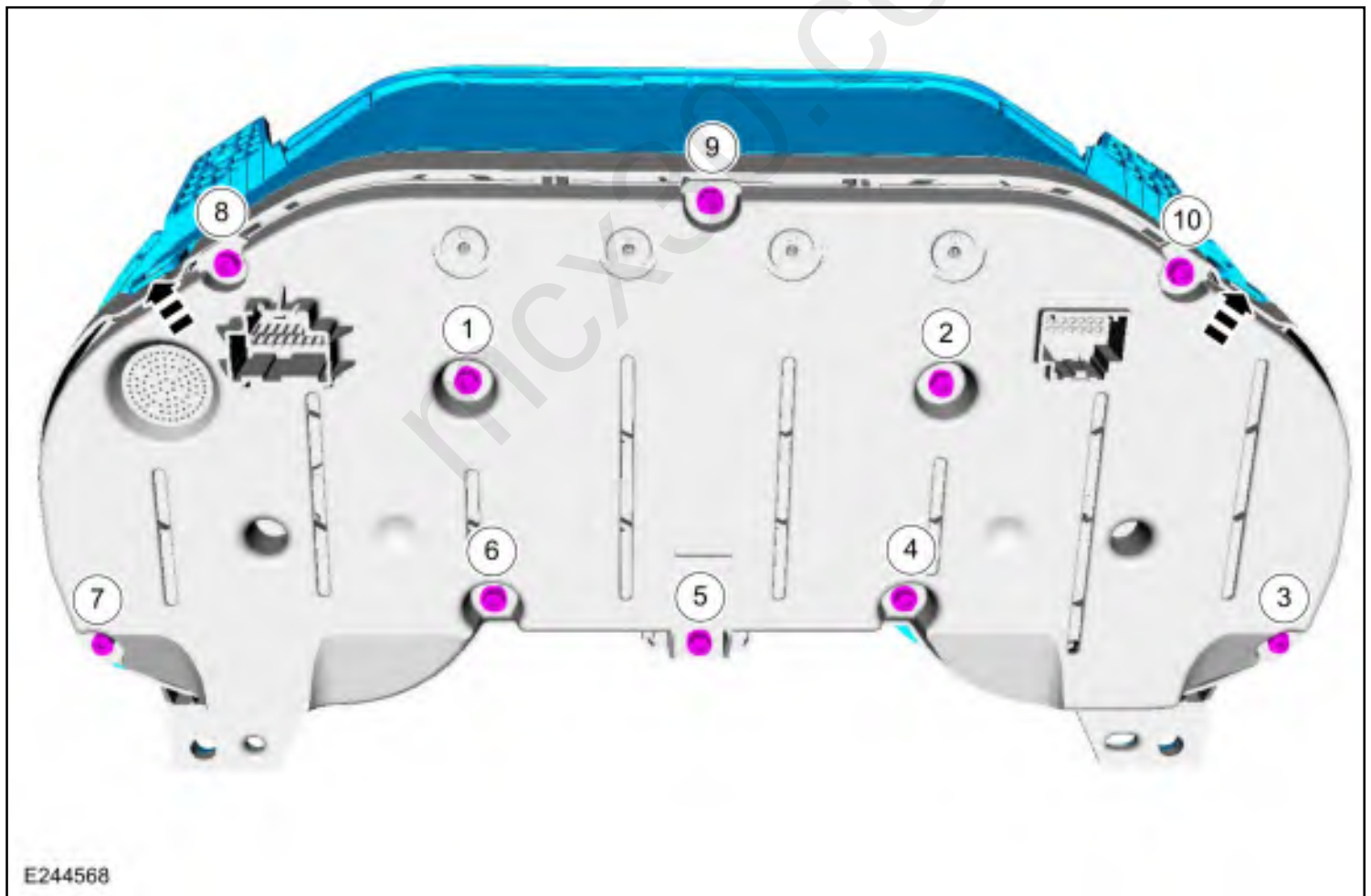


Instrument Panel Cluster (IPC) Lens

Base Part Number: Base Part Number: 10887

Removal

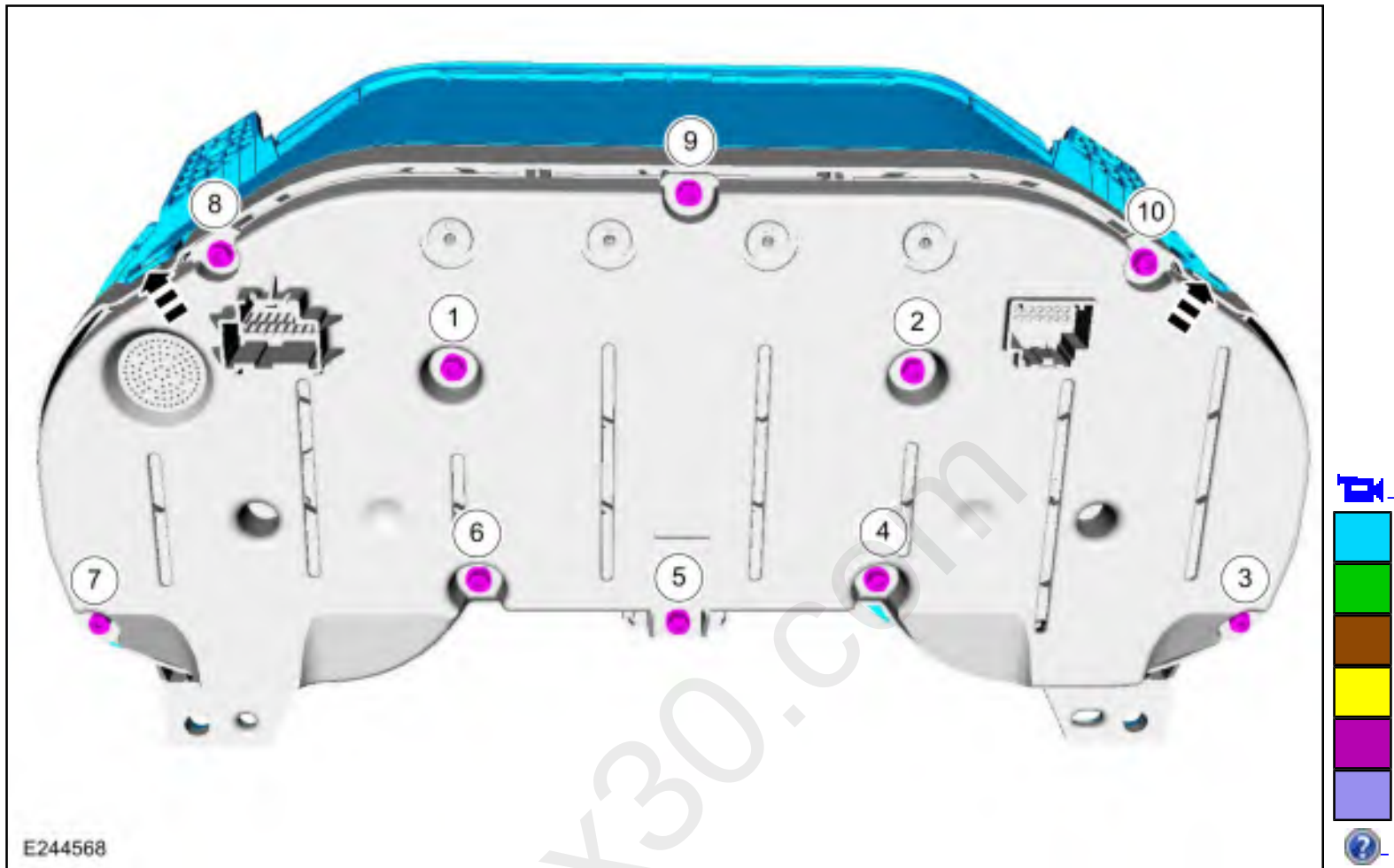
1. Remove the IPC.
Refer to: [Instrument Panel Cluster \(IPC\)](#) (413-01 Instrumentation, Message Center and Warning Chimes, Removal and Installation).
2. Remove the screws, release the tabs and remove the IPC.



Installation

1. Install the screws and torque in the sequence shown, ensure the tabs are seated.

Torque: 10 lb.in (1.1 Nm)



2. Install the IPC.

Refer to: [Instrument Panel Cluster \(IPC\)](#) (413-01 Instrumentation, Message Center and Warning Chimes, Removal and Installation).